

# **WORKING ON THE INSIDE SUCCEEDING ON THE OUTSIDE**

**QUALITY  
PRODUCTS  
& SERVICES**

**PROMISING  
FUTURES**



Virginia  
Correctional  
Enterprises

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[www.GoVCE.net](http://www.GoVCE.net)  
8030 White Bark Terrace | North Chesterfield, VA 23237  
Customer Service  
1-800-823-2823  
[vcecustsrv@vadoc.virginia.gov](mailto:vcecustsrv@vadoc.virginia.gov)

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## VIRGINIA CORRECTIONAL ENTERPRISES

To our valued customers,

We deeply appreciate your support of our mission to provide on-the-job training and work development programs for inmates to strengthen their future employment opportunities. Helping inmates prepare for successful release improves long-term public safety in the Commonwealth, creating safer communities.

VCE continually consults with our vendor partners to ensure that established manufacturing certifications are met. This allows VCE to produce quality items and services made in Virginia at competitive prices with industry-leading warranties.

The pride that our entire team brings to this mission is evident in every product that we manufacture and every service that we deliver.

On behalf of all of the inmates and staff at Virginia Correctional Enterprises, thank you!

**MISSION:** To strengthen future employment opportunities and marketable skills for inmates through on-the-job training and work development programs, supported by the production and delivery of quality products and services to our customers.

**VISION:** Creating promising futures and producing quality products.

## About Us

Virginia Correctional Enterprises is a self-supporting agency established by the Virginia General Assembly over 85 years ago to employ and train inmates in the Virginia Department of Corrections. VCE's job-training programs help Virginia to post among the lowest reincarceration rates in the country.

VCE products are constructed with pride and established industry certifications and standards, while generating the hard and soft skills for our inmate staff to reenter into society and gain meaningful employment.

VCE job training programs are voluntary and inmates apply and interview to be accepted. The job skills and experience gained from VCE programs provides inmates a greater chance of finding a job after release.

## Preparing for a Successful Reentry

Virginia Correctional Enterprises provides work experience that mirrors private-sector business environments.

### Soft Skills

On-the-job training and workshops teach inmates how to excel at communication, teamwork, time management, accountability, lean practices and responsibility.

### Technical Skills

Inmates learn specialized skills for modern industries, from equipment operations to AutoCAD to maintenance solutions.

### Apprenticeships & Industry/Vendor Certifications

The job skills and experience gained from VCE programs enable inmates a greater chance of finding a job after release. These opportunities include registered apprenticeship programs, such as Warehouse Logistics and Materials Handler, and industry/vendor certification programs, such as the Sherwin Williams Protective Coating Applicator Program.



# Case Goods/Furniture/Residence Life



**Seating**



**Collections**



**Beds**



**File Cabinets**



**Desks**



**Lounge**



**Storage**



**Tables**

## Furniture/Case Goods Sales

Central Region Sales – June Duvall  
(804) 759-8421 – [june.duvall@vadoc.virginia.gov](mailto:june.duvall@vadoc.virginia.gov)

Eastern Region Sales – Steven Bennett  
(804) 338-0080 – [steven.bennett@vadoc.virginia.gov](mailto:steven.bennett@vadoc.virginia.gov)

Northern Region Sales – Clay Koski  
(703) 995-9772 – [clay.koski@vadoc.virginia.gov](mailto:clay.koski@vadoc.virginia.gov)

Western Region Sales – Kevin May  
(540) 632-3561 – [kevin.may@vadoc.virginia.gov](mailto:kevin.may@vadoc.virginia.gov)



# Modular Office Systems



**SYSTEM XXI**



**FLEXSTATION**



**STYLELINKS**



**VOLITION**



**DIVI**

- Virginia Correctional Enterprises will design office configurations to your unique specifications.

Design Manager – Barbara Miner – (804) 840-5029– [Barbara.miner@vadoc.virginia.gov](mailto:Barbara.miner@vadoc.virginia.gov)

# Essential Wellness Products



**Safety Barriers**



**Signage**



**Floor Decals**



**Utility Masks**



**Janitorial Products**



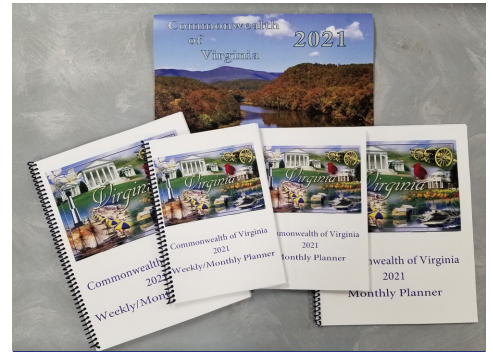
# Digital & Offset Print Solutions



**Log Books**



**Signs**



**Calendars**



**Posters**



**Notepads & Booklets**



**Envelopes**



**Forms**



**Letterhead**

- VCE offers typesetting, graphic design, offset printing, xerographic/digital printing, wide-format printing, and a full-service bindery.



# Silkscreen & Embroidery



GILDAN®



Eddie Bauer EST. 1920

ULTRA CLUB



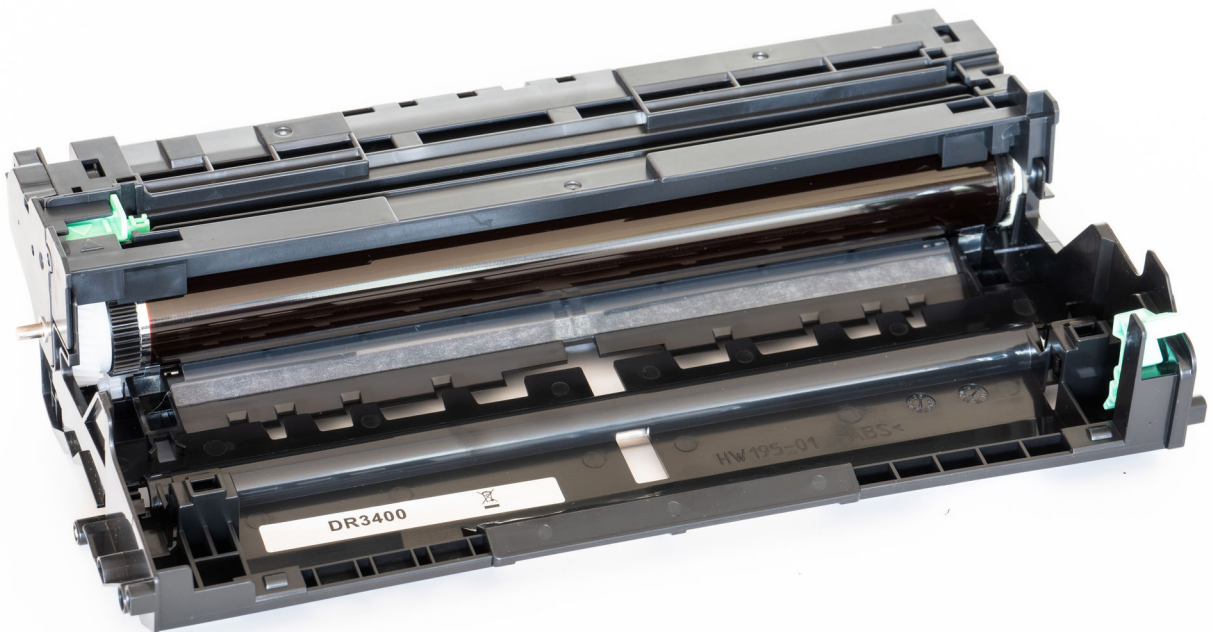
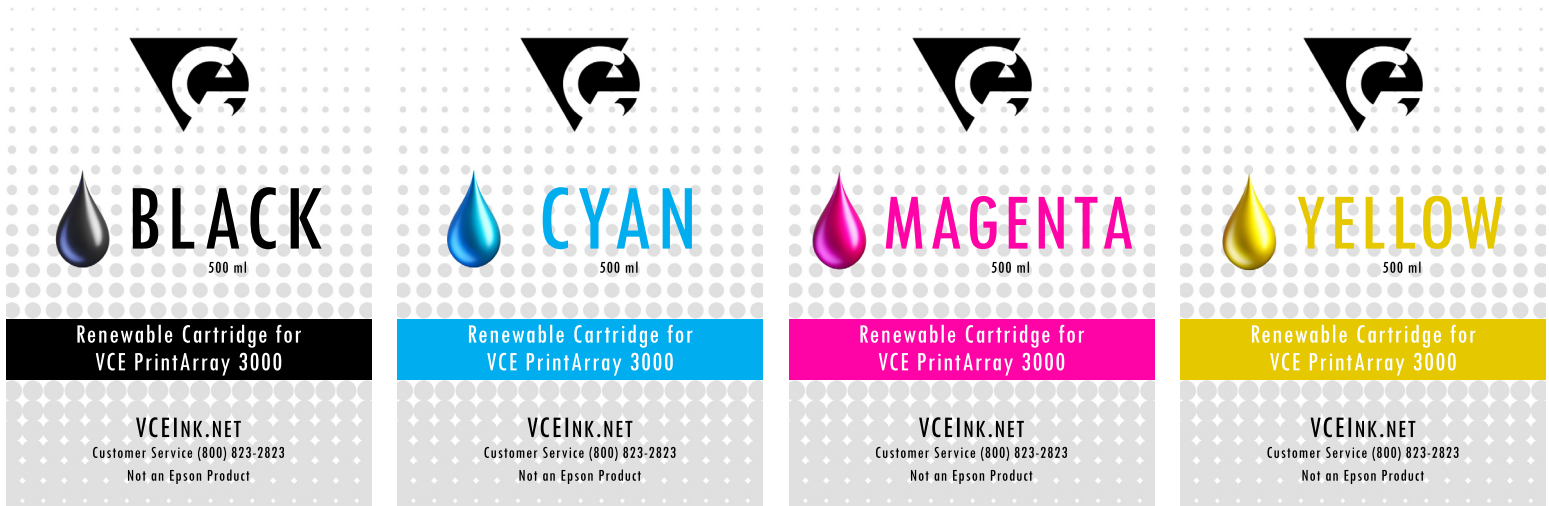
PORT AUTHORITY®

A4



- Virginia Correctional Enterprises offers both embroidery & silkscreen services.
- VCE can embellish products ranging from bags, tees & polos to outerwear, headwear with our selection of trusted national brands.

Specialty Sales – John “Josh” Petrie  
(804) 912-3371 – [john.petrie@vadoc.virginia.gov](mailto:john.petrie@vadoc.virginia.gov)



- We guarantee that VCE's renewable cartridges yield the same page count as an OEM cartridge in a like for like scenario.

# Janitorial Products



- Virginia Correctional Enterprises is partnered with PortionPac Corporation to bring you cleaning products to meet all your needs.
- Maximum concentrates conserve energy in manufacturing, shipping and distribution.
- Water is not added until the product is used, reducing the volume and weight of the concentrate.
- Pre-measured solutions improve performance through more accurate dilutions and also reduce the amount of solution disposed of in the waste stream.
- Concentrates come in pre-measured recyclable Pacs custom fit to the volume of the concentrate needed reducing the amount of waste.
- Case/Cartron size is reduced, and more product can fit in less room, saving on cardboard and other packaging materials.
- Re-usable bottles made of recycled material are color-coded to match the appropriate CorrectPac product.



# Specialty Services



**Braille**



**Promotional Products**



**Document Management**



**Dental Lab**



**Eyewear**



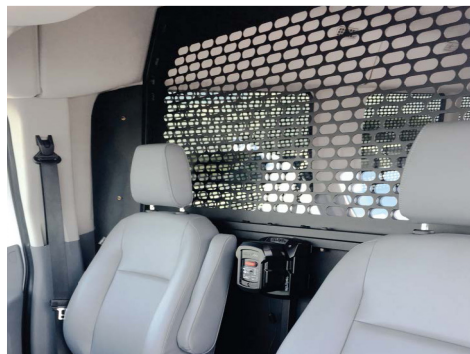
**Drug Testing Kits**



**Laundry**



**License Plates**



**Vehicle Conversion**

# VCE Contacts - Customer Service (800) 823-2823

## Sales Manager

Robert Tilkey - (804) 241-8570  
robert.tilkey@vadoc.virginia.gov

## Design Manager

Barbara Miner - (804) 840-5029  
barbara.miner@vadoc.virginia.gov

## Central Region Sales

Furniture/Case Goods Sales Only  
June Duvall - (804) 759-8421  
june.duvall@vadoc.virginia.gov

## Northern Region Sales

Furniture/Case Goods Sales Only  
Contact Sales Manager

## Western Region Sales

Furniture/Case Goods Sales Only  
Kevin May - (540) 632-3561  
kevin.may@vadoc.virginia.gov

## Eastern Region Sales

Furniture/Case Goods Sales Only  
Steven Bennett - (804) 338-0080  
steven.bennett@vadoc.virginia.gov

Drug Test Kits, Janitorial Supplies,  
Signs & Banners, Vehicle Conversions  
vcespecialtiesales@vadoc.virginia.gov

## Customer Service Manager

Patricia Johnson - (804) 887-3917  
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## Chief Customer Officer

Michael Strange - (804) 743-4143  
michael.strange@vadoc.virginia.gov

## Marketing Manager

Philip Graner - (804) 921-5706  
philip.graner@vadoc.virginia.gov

## Webmaster

Christopher Jackson - (804) 971-2055  
christopher.jackson@vadoc.virginia.gov

## Offset & Digital Print

Ruth Pollard - (804) 385-3548  
ruth.pollard@vadoc.virginia.gov

## Apparel, Silk Screen & Embroidery

John (Josh) Petrie - (804) 912-3371  
john.petrie@vadoc.virginia.gov

## Ink & Toner

vcecustsrv@vadoc.virginia.gov



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